



# MASTERING THE CHANGE: NAVIGATING THE DIGITAL TRANSFORMATION OF OUR INNOVATION CHAIN



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# YOUR TWINS IN INDUSTRIAL EQUIPMENT



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# Virtual Twins along Product Life cycle in one Platform

Engineering | Marketing | Sales | Manufacturing | Service



# Project and Requirement Management

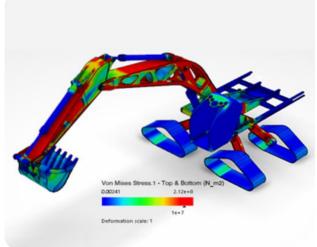
# Change and Configuration Management

Engineering & Simulation Twin

Marketing Twin Sales Twin Manufacturing Twin

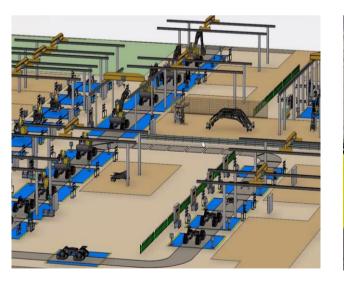
Service Twin













# Industrial Equipment Solutions for Virtual Twin Experiences along the Life Cycle

## **Generic Virtual Twins**

Customer Opportunity

## Specific twins

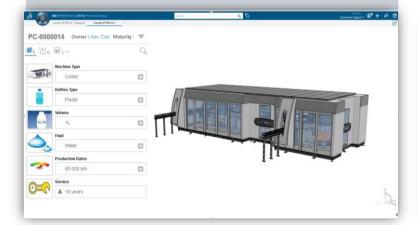
Purchase Order

Site Acceptance Test

# New Product Development

# **Generic Configurable Virtual Twins**

- Engineering model
- Manufacturing model
- Service model
- Simulations



# Product Marketing assets

### **Generic marketing twins**

- Simplified
- Beautified



## **Quoting & Selling**

# **Quote Specific Virtual Twin**

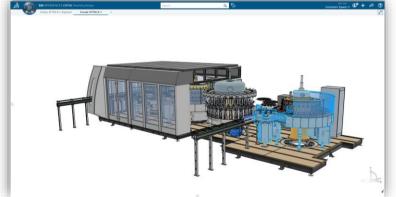
- Sales model
- Engineering model
- Simplified/Beautified
- Simulations



# Detailed Design & Manufacturing

### Order Fulfilment Serialized Virtual Twins

- Engineering model
- Manufacturing model



### **Plant Twin**



### Field Service

# **In Operation Serialized Virtual Twins**

- Service model
- Engineering model
- Simulations



Field Twin updates

# Single Source for Speed Instant Equipment Showcase

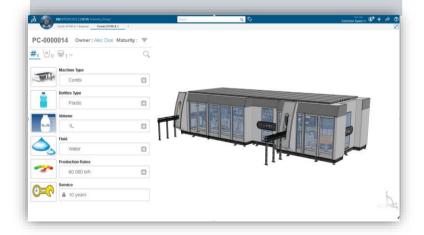
# First things first: New Product Development

### **Generic Virtual Twins**

# New Product Development

# **Generic Configurable Virtual Twins**

- Engineering model
- Manufacturing model
- Service model
- Simulations



## In ONE Platform:

- Engineering disciplines + all types of simulations
- PLM including product release, product change management, configuration, EBOM to MBOM, EBOM to SBOM

Single Source for Speed Simplified Smart Equipment

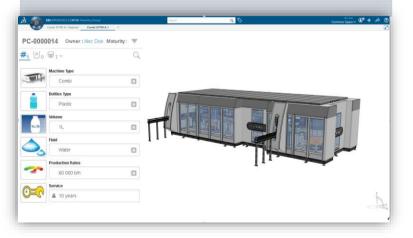
# First things first: New Product Development

### **Generic Virtual Twins**

# New Product Development

# **Generic Configurable Virtual Twins**

- Engineering model
- Manufacturing model
- Service model
- Simulations



# In ONE Platform: Engineering disciplines with simulations

- Mechanical 3D
  - CATIA and SOLIDWORKS AI assisted Modeling & Simulation (MODSIM)
- Fluidic 2D (schematics) and 3D
  - Pneumatics within the platform leading to single BOM
- Electrical 2D (schematics) and 3D:
  - For harness design
  - For cable and electric cabinet design
  - Single BOM
- Electronics:
  - We partner with established leaders
- Software
  - We partner with French Agile ALM Tuleap offering easy to use links to 3DX platform
  - Executable code object in the EBOM

Single Source for Speed Simplified Smart Equipment

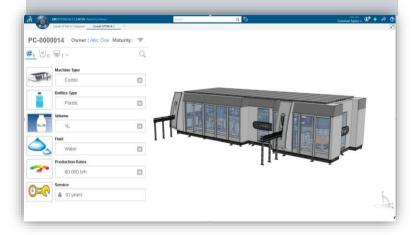
# First things first: New Product Development

### **Generic Virtual Twins**

# New Product Development

# **Generic Configurable Virtual Twins**

- Engineering model
- Manufacturing model
- Service model
- Simulations



# In ONE Platform: PLM

- One EBOM including CAD or with link to CAD
  - CATIA
  - SOLIDWORKS
  - Electrical schematics
  - Fluidic schematics
  - Equipment software
- EBOM to MBOM and EBOM to SBOM
  - Better orchestrated in the product platform than in ERP
- Product Release and Product Change
  - Better orchestrated in the product platform than in ERP
- Configuration: towards full CTO Configure To Order
  - Better orchestrated in the product platform than in ERP
- Product Portfolio
  - Better orchestrated in the product platform than in ERP

Single Source for Speed Simplified Smart Equipment

# NOT « AI FOR AI », BUT AI APPLICABLE IN BUSINESS CONTEXT

# Purposeful Al





Al to augment People to imagine, create, produce and operate better Products & services



**Sustainable**: benefit of AI > cost of AI

# Relevant for Industry







# **Unique Approach**





Always put **in Context** thanks to Models & Ontologies

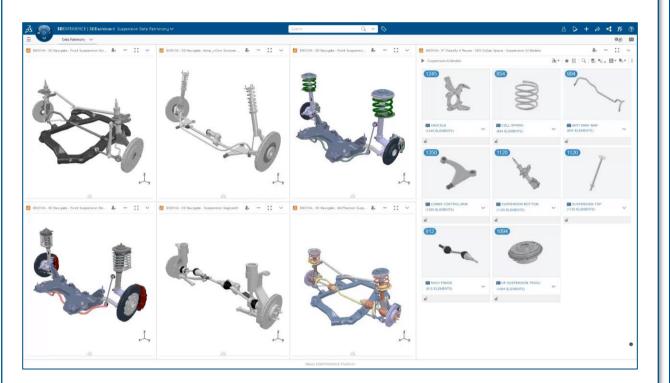


Always **Actionable**: not only AI to be informed, but AI to directly act



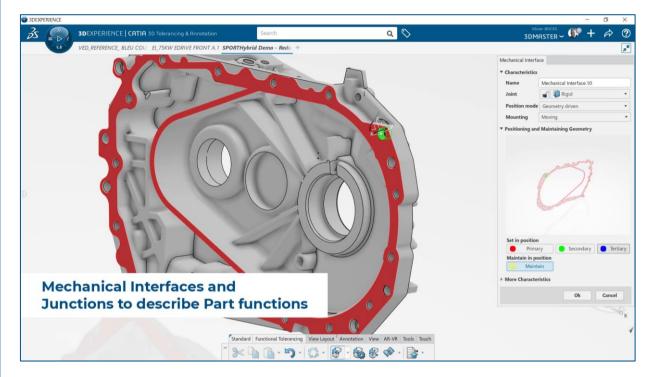
# GENERATIVE EXPERIENCES | MECHANICAL DESIGN

# Generative Assembly & Kinematic



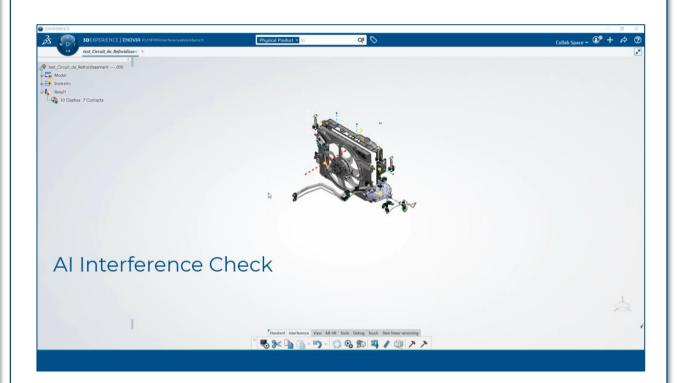
Generate the most optimal assembly from product definition functional description, based on existing list of parts and select the best alternatives, on target, with performance objectives.

## Generative Tolerancing



Generate Tolerancing diagrams from
Product Mechanical interfaces to
convey manufacturing informations
fully compliant to standards (ISO,
ANSI, ASME)

## Interference Check Prediction



Automate Interference classification leveraging past vehicle programs to drastically improve mechanical part clash analysis moving from hours to minutes.



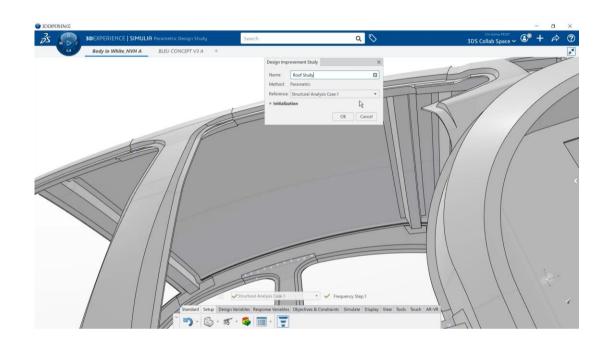
# **GENERATIVE EXPERIENCES | DESIGN EXPLORATION & VALIDATION**

# MODSIM Definition



Seamless continuity from resilient concept modeling to simulation model (mesh + connections)

## MODSIM Exploration



Full Automatic design space exploration from parametric model variations to simulation results

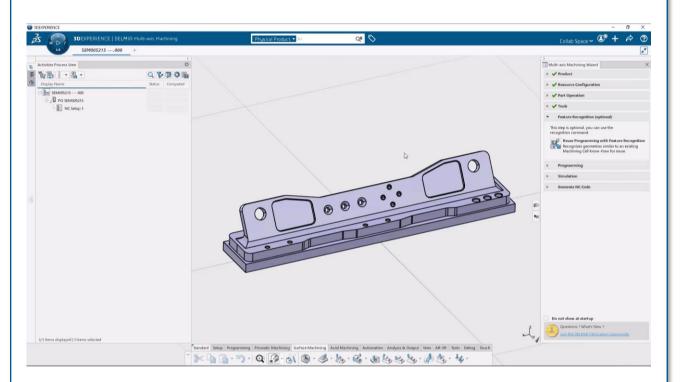
This creates the baseline synthetic data for ML training on physics behavior

# **PHYSIC BEHAVIOUR Prediction** ML FEA 7min on GPU 120min on 12 CPUs -MLInstant Simulation Result Exploration for Designers



# GENERATIVE EXPERIENCES | INDUSTRIAL ENGINEERING

## Al Assistant for NC Programmers



Improve productivity of inexperienced

NC programmers by automatically

proposing a type of toolpath based on
the geometry features selected on the

3D models



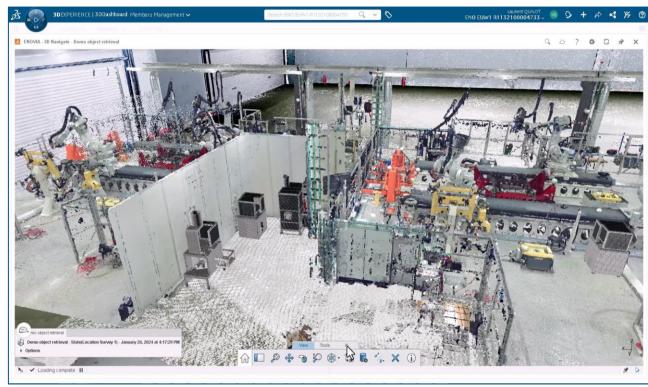
# GENERATIVE EXPERIENCES | VIRTUAL TWIN GENERATION

## **Point Cloud Object Retrieval**



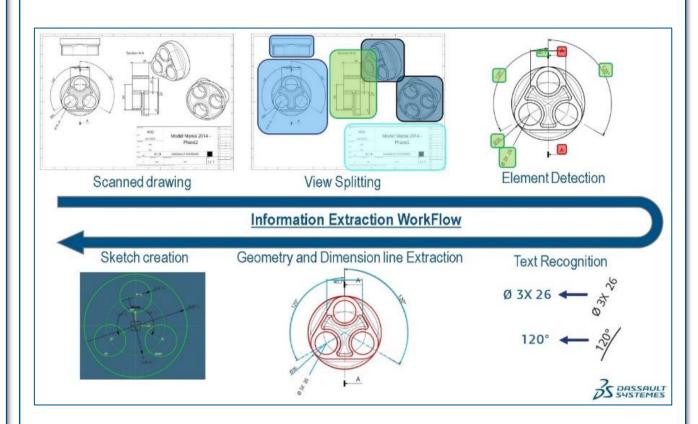
Retrieve objects such as Robot, Pipe, or equipment lines in a large point cloud objects

## **Point Cloud Object Instantiation**



Recognize similar assets into a point cloud and replace them by Virtual Twins.

## Drawing to 3D



Leverage existing drawing patrimony and AI models in order to extract information and guide designer during the Mechanical Part Reconstruction

Process



# GENERATIVE VIRTUAL TWIN EXPERIENCES | RAW MATERIAL FLUCTUATIONS

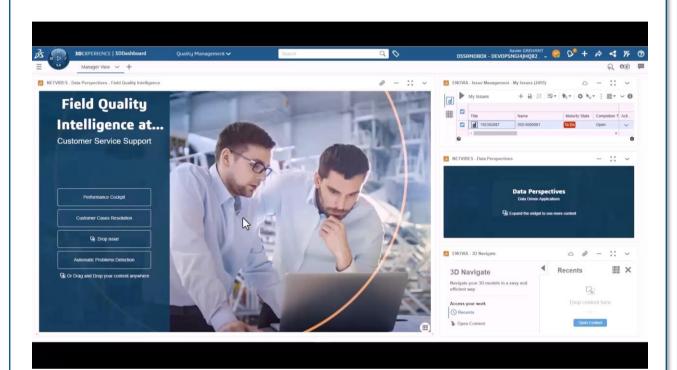
# Supply Chain Volatility Intelligence South Retry Best Tochsides Q Person MINCALE Data Quality Vehicle Cost Analysis Vehicle Price Evolution + Netry Best Josephar Profiting Part Profiting BLEU 2018 RELU 2018 RELU 2018 BLEU 20

Break the silos between engineering, finance & suppliers to know instantly how prices fluctuations impact your business, reveal and launch the best course of action



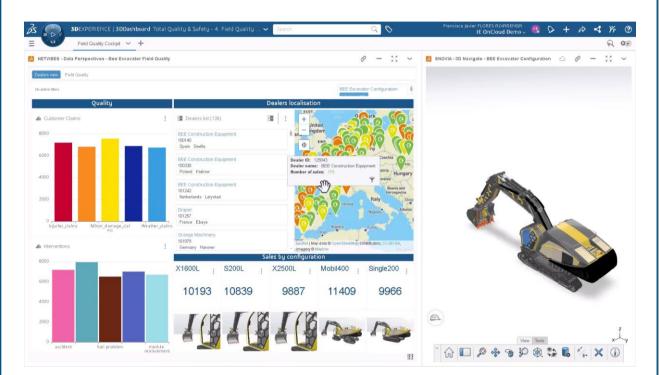
# GENERATIVE VIRTUAL TWIN EXPERIENCES | AFTERSALES

# Field Technician Report Structuring



Automated natural text structuring and semantic analysis for streamlined root cause identification

# Field Quality Intelligence



For Service Managers to know their customers priorities and handle short-term resolutions for reactive maintenance.

For Product Quality managers to reveal groups of similar, recurrent issues that could be solved by coming back to design decisions.

### **Predictive Maintenance**



Leverage operational data to create Data Perspectives, tailor-made for predictive maintenance

- Visualize data coming from the field on a Data Analytics Cockpit
- Use Machine Learning on that data to predict future equipment failure and act before it happens



# Al powered Virtual Twins along Product Life in one Platform

Engineering | Marketing | Sales | Manufacturing | Service



## Project and Requirement Management

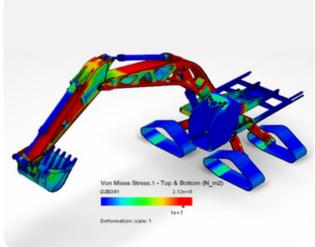
## Change and Configuration Management

Engineering & Simulation Twin

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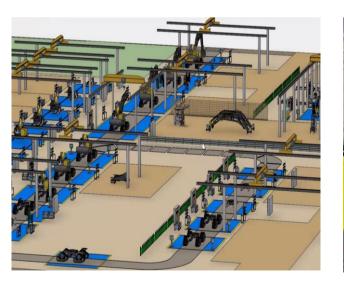
Service Twin

















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## PepperI+Fuchs SE | Factory and Process Automation

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**EMPLOYEES** 

around the world to assist with all your needs



50,000 PRODUCTS

available to solve all your application needs

HEADQUARTERS

in Europe,
the USA, and Asia

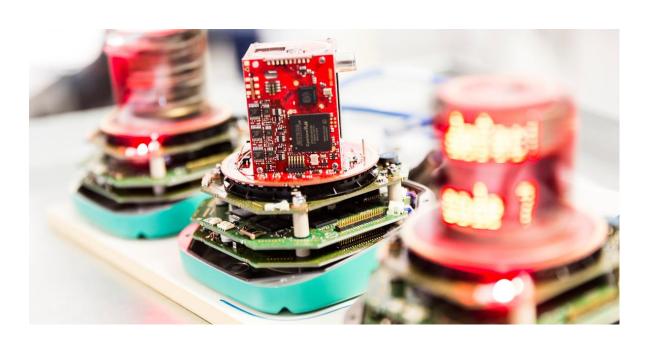
930 MILLION €

2 FOUNDER FAMILIES

privately own 100 % of the company

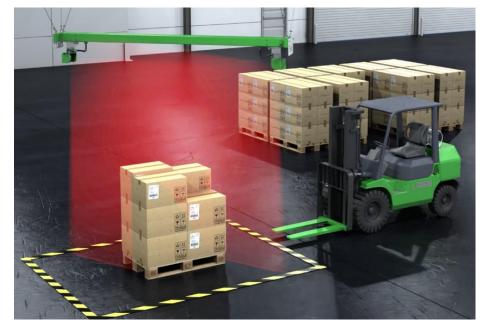
Pepperl+Fuchs SE is a leading global provider of factory and process automation, specializing in sensor technology and intrinsic safety

## Pepperl+Fuchs SE | Factory and Process Automation



## R2000 Series 2-D Laser Scanner



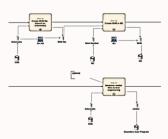






What is our strategic focus?

### The future is data-driven!



We live

### **Digitalization:**

Business processes and information flows are aligned

Short-term

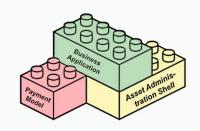


We are part of a

### **Data-Ecosystem:**

Data-driven cooperation with suppliers, partners and customers

Intermediate-term



We are part of a

**Data-Economy:** 

Data-driven business models

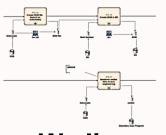
Long-term



What is our strategic focus?

PLM-Program started 2022





We live

### **Digitalization:**

Business processes and information flows are aligned

Better digitalization of existing lifecycle workflow

Gaining efficiency, transparency and quality along the product lifecycle

Supporting new, digital, data-driven business models

Generating and using lifecycle relevant data in standardized open data models used in next generation data rooms



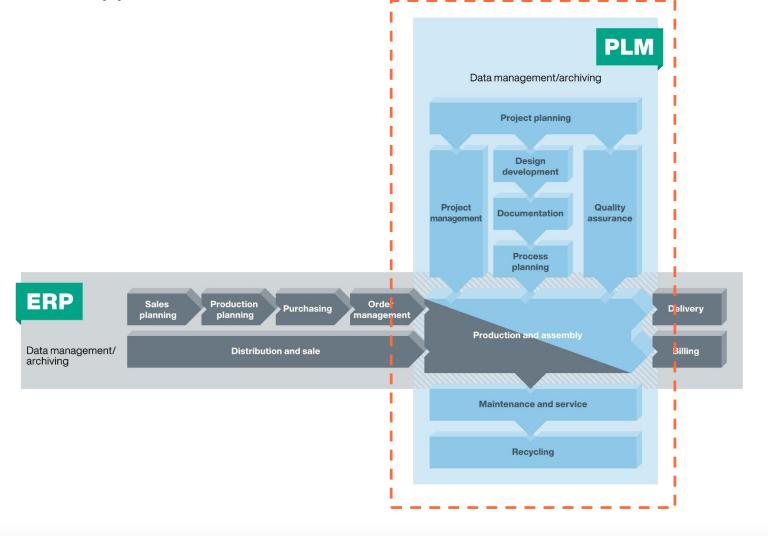
Will PLM become just another software we are supposed to use? No...

It is a management approach that

**INTEGRATES** people, processes, product data and systems to

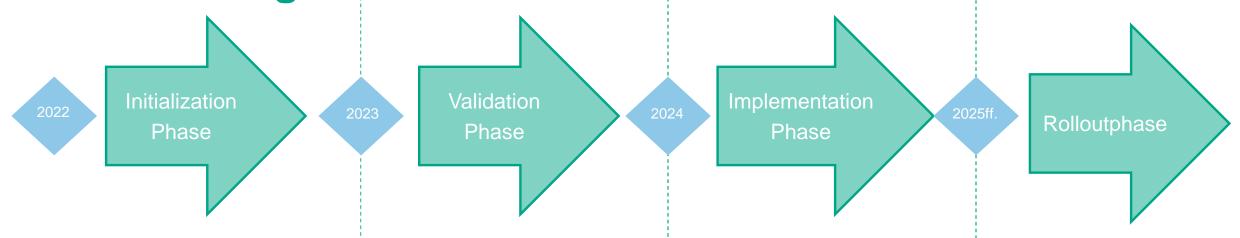
MANAGE the product throughout the whole life cycle and effectively

**SHARE** this data with other stakeholders along the innovation chain.





The PLM Program in a nutshell



With around 200 colleagues involved from 17 different departments, we have shaped our PLM approach

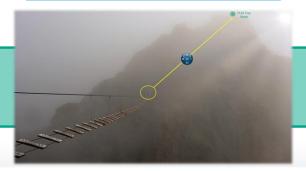
With 600 user stories, we have thoroughly **tested the PLM Platform** of our choice

With 16 topics, we redefine the business processes and carry out an end-to-end implementation within the PLM Platform.

We'll start to **roll out PLM** company wide



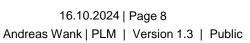






The PLM Program in a nutshell Validation Initialization Implementation Rolloutphase Phase Phase Phase With 16 topics, we With around 200 redefine the business With 600 user stories, we colleagues involved from have thoroughly tested **processes** and carry out We'll start to roll out 17 different departments, the PLM Platform of our an end-to-end **PLM** company wide we have **shaped our PLM implementation** within choice approach the PLM Platform.





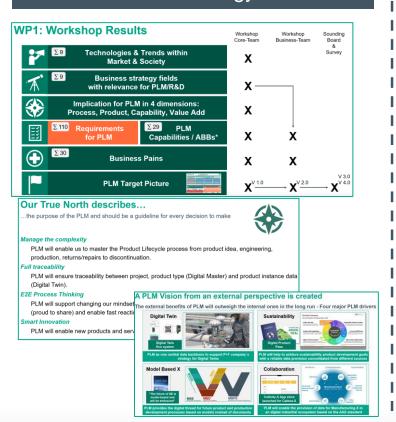
## Initialization Year - Scope definition

Overview of first three work packages (WP) of PLM initialization year



### **WP1:**

Definition of scope, target picture, PLM strategy

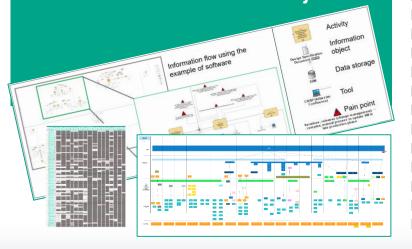


### **WP2:**

Analysis of the current state (processes, tools, IT-landscapes)

### WP 2 - Facts in a nutshell

- 24 domains analysed
- ~120 colleagues involved
- ~700 pain points
- ~130 identified tools
- ~400 identified information objects

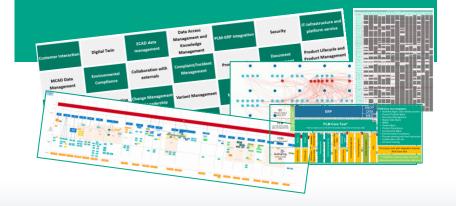


### **WP3:**

Development of technical concept (PLM-Vendor independent)

### WP 3 - Facts in a nutshell

- 28 future PLM capabilities are defined
- ~140 colleagues involved
- ~120 use cases collected
- ~600 features collected
- ~450 links between PLM capabilities
- Basis for future PLM IT Architecture

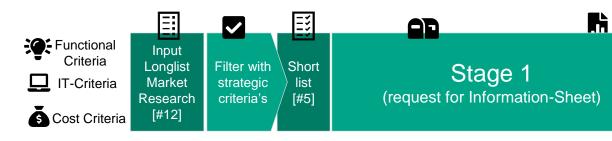




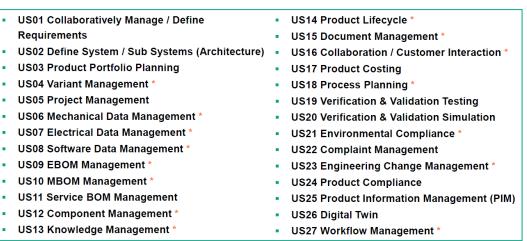
### Initialization Year - Selection of PLM vendor

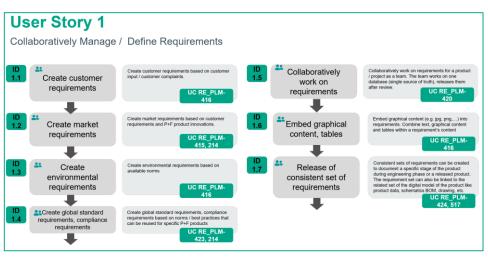
Two-stage procedure to identify the right PLM vendor





### Stage 2: 27 user stories (US) as basis for the functional PLM Vendor selection





2 1 3

PoC

vendor

candidates

[#3]

Rfl: Request for information

The PLM Program in a nutshell Validation Initialization Implementation Rolloutphase Phase Phase Phase With 16 topics, we With around 200 With 600 user stories, we redefine the business colleagues involved from have thoroughly tested We'll start to roll out **processes** and carry out 17 different departments, the PLM Platform of our an end-to-end **PLM** company wide we have **shaped our PLM implementation** within choice approach the PLM Platform.

### Validation Phase in a nutshell

Functional validation of the selected PLM Platform

Functional validation of the PLM Platform by key users from departments

600 user stories were validated over 8 months using 8 workstreams (~200 colleagues within core team)

Requirements Mgmt

Product Portfolio Mgmt

MCAD Data Mgmt

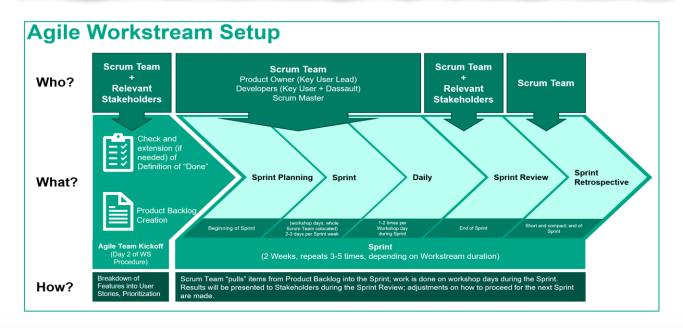
**Industrial Mgmt** 

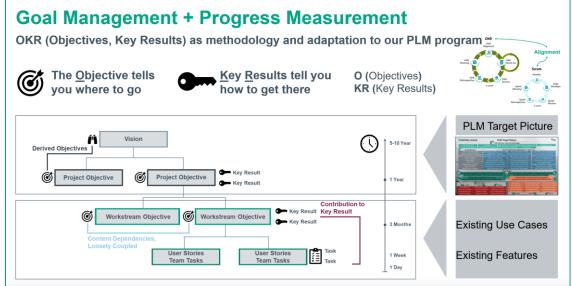
ECAD Data Mgmt

**Product Structure** 

**Document Mgmt** 

Workflow Mgmt







### Cloud as future-oriented infrastructure

External collaboration as key enabler of data driven business models

3DS is a leading cloud provider in the PLM sector offers investment security

Fast deployment and global scalability in accordance with local legislation

Use of OOTB functionalities in the cloud reduces complexity and guarantees updates/future viability

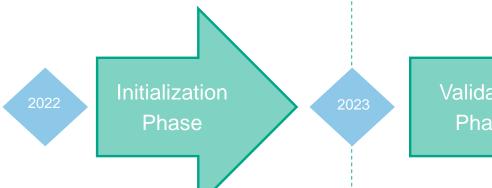
Collaboration with externals as a key driver for future success and cloud as enabler

Cloud as enabler for future Al applications

The cloud offers earlier and more exclusive access to new and existing functions



The PLM Program in a nutshell



Validation Phase

**Implementation** Phase

Rolloutphase

2025ff.

With around 200 colleagues involved from 17 different departments, we have **shaped our PLM** approach

With 600 user stories, we have thoroughly **tested** the PLM Platform of our choice

With 16 topics, we redefine the business processes and carry out an end-to-end **implementation** within the PLM Platform.

We'll start to roll out **PLM** company wide



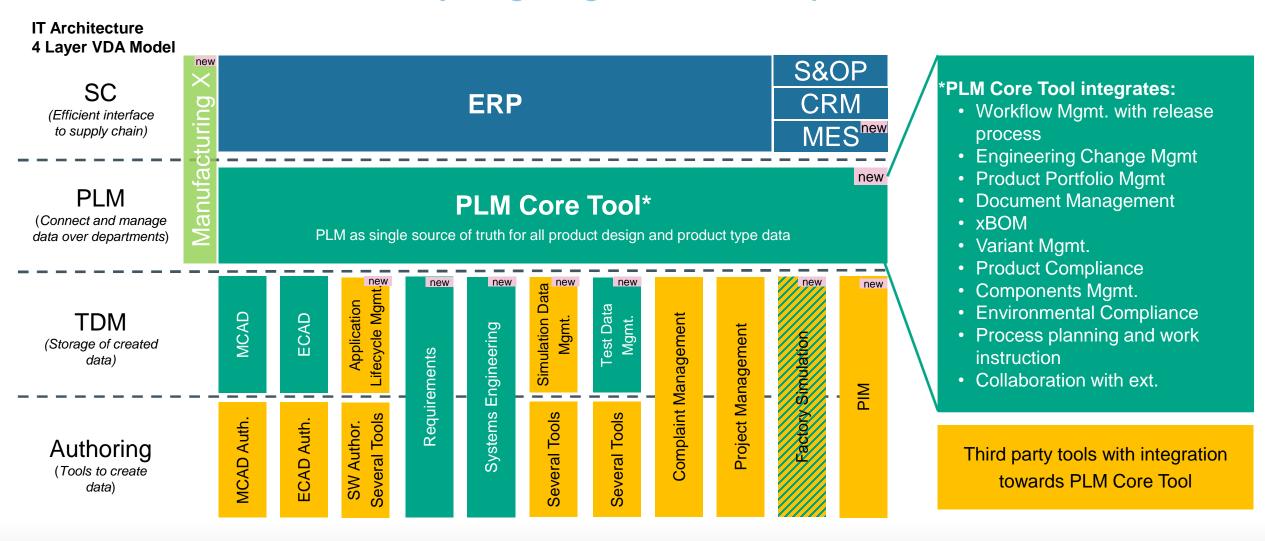




**5**PEPPERL+FUCHS

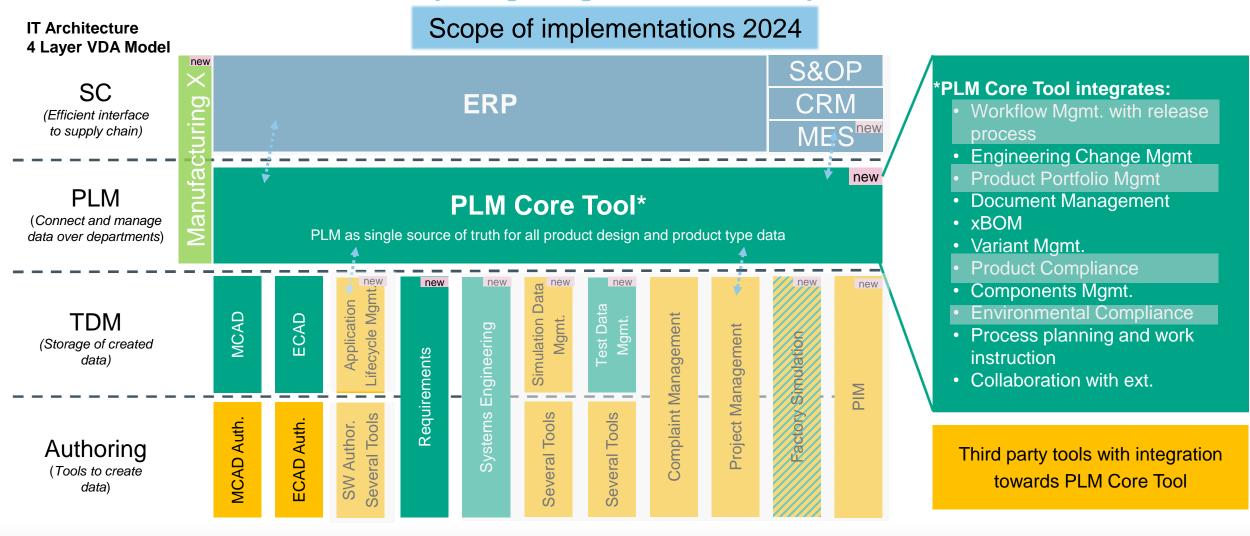
## PLM is not only the PLM Platform itself....

It is about a seamless tool chain by integrating tools into a comprehensive PLM IT architecture



## PLM is not only the PLM Platform itself....

It is about a seamless tool chain by integrating tools into a comprehensive PLM IT architecture



## Implementation Phase: Scope

Model-Based-Architecture-Framework (MBAF within Catia Magic) to manage complexity

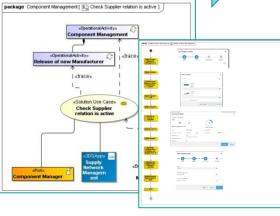
Define **Objectives** and Key Results for topic



Define the future **business process**, including information
objects



Define solution use cases and click by click instructions



Implementation on 3DX, defining test scenarios for acceptance tests

#### Create Test Scenario Page

- . Test Scenario #1: Creation of new manufactur
  - est Scenario #2: Classification & Attribution / Parameter Setting of components (MEI's and EI's
- Test Scenario #3: Creation of MEI and Linking with Engineering Item
- Test Scenario #4: Creation of Library & Structure of Classes
- Test Scenario #5: Creation of attributes & adding the to classes
- Test Scenario #6: Search and Compare (by IP Classify & Reuse)
- · Test Scenario #7: Creation of electronic component (linked with Orcad object)
- Test Scenario #9: Creation of "Continuous Materials"

**Organizational Change** 



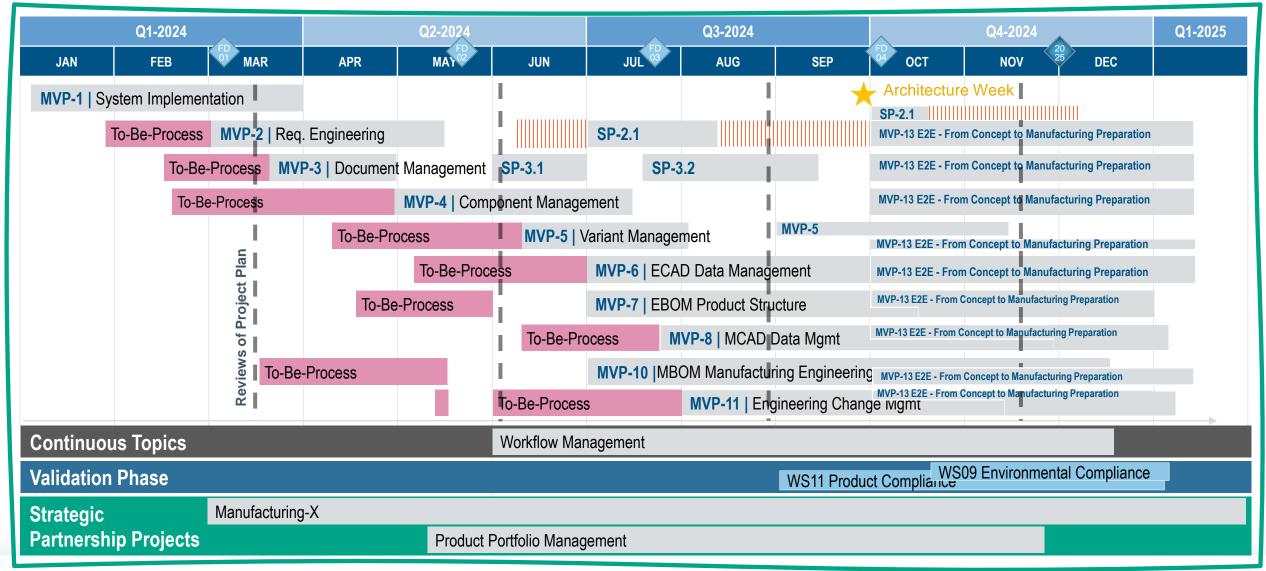


MVP = Minimum viable Product SP = Solution Phase WS = Workstream P = Pilot Project Living Document

V32 September 2024

### Pilot Project Live

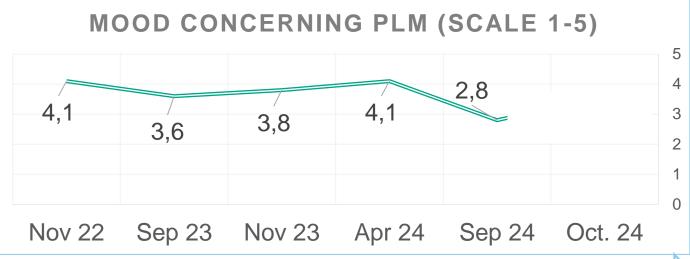
### Project Management – Start and Duration of each first MVP



## Mood Barometer Topic Leads concerning PLM Program

Complexity and dependencies as a burdensome factor





~70 decisions within an architecture week (~30 colleagues)

Multitude of possibilities and dependencies led to disorientation

Necessity to create target picture

Transitioning open issues into **decisions** 

Uncertainty too high?

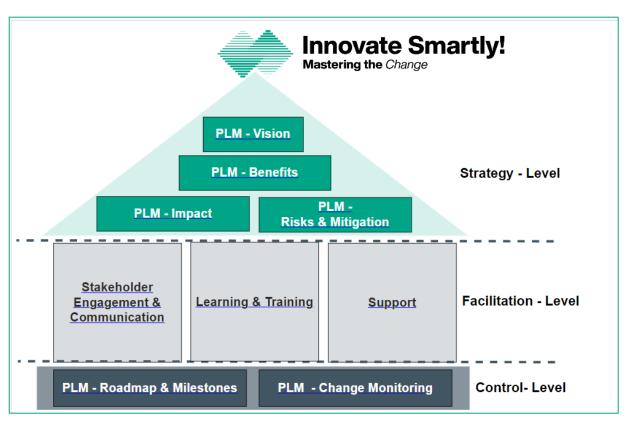
Working hypothesis with
action item.

"Fail fast" and "start before you
are ready"

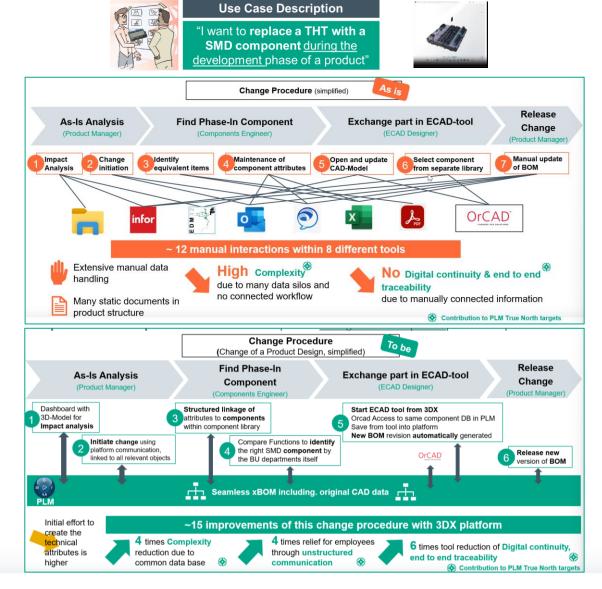


## Target picture as enabler for org. change management

**Demonstrating PLM Benefits** 



"Change Management is like the background music in a movie - it helps emphasizing what's important while being barely noticeable itself."

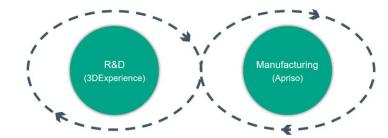


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## Rolloutphase 2025 onwards

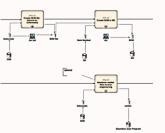
How do we proceed?



- 1. All-at-once-rollouts: Obtaining a target picture considering real conditions
  - Deploy the PLM platform *across all departments simultaneously*, ensuring full integration and collaboration form the start for one pilot product ("From Concept to Manufacturing")
- 2. Step-by-step rollouts: Populate the data management within 3DX A phased approach, where each department or topic is implemented gradually, making the process more manageable while addressing issues incrementally (Requirements, ECAD, MCAD, Components)
- 3. 2026ff. Scaling the platform: Value-driven rollouts per product groups
  Transition the Bill of Materials (BOM) single source of truth from ERP to PLM using a product group specific, value driven, step-by-step approach (Variant Mgmt + EBOM + MBOM + ECM)

What is our strategic focus?

PLM-Program started 2022



We live

### Digitalization:

Business processes and information flows are aligned



### Better digitalization of existing lifecycle workflow

Gaining efficiency, transparency and quality along the product lifecycle

### Supporting new, digital, data-driven business models

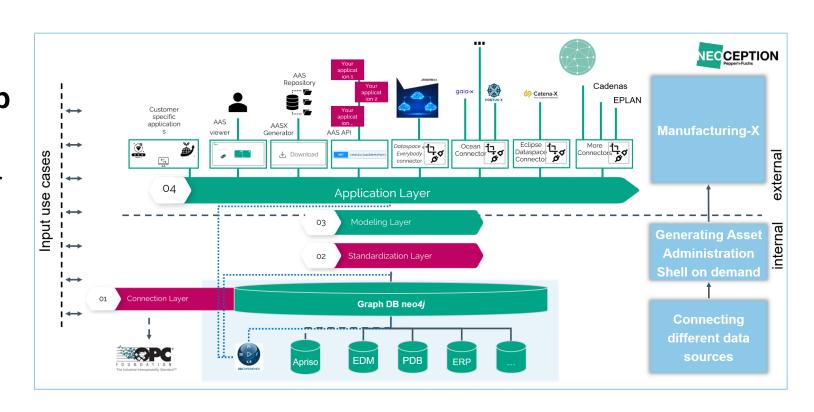
Generating and using lifecycle relevant data in standardized open data models used in next generation data rooms



## Supporting new, digital, data-driven business models

First basis Use Case: Digital Nameplate (afterwards scaling to further use cases)

- Blueprint how to implement data-driven use cases
- Live implementation to build-up an aligned IT-infrastructure with the ability to scale further use cases without major integration costs
- Clarification of how the
   3DExperience Platform will be integrated





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# THANK YOU FOR YOUR INTEREST